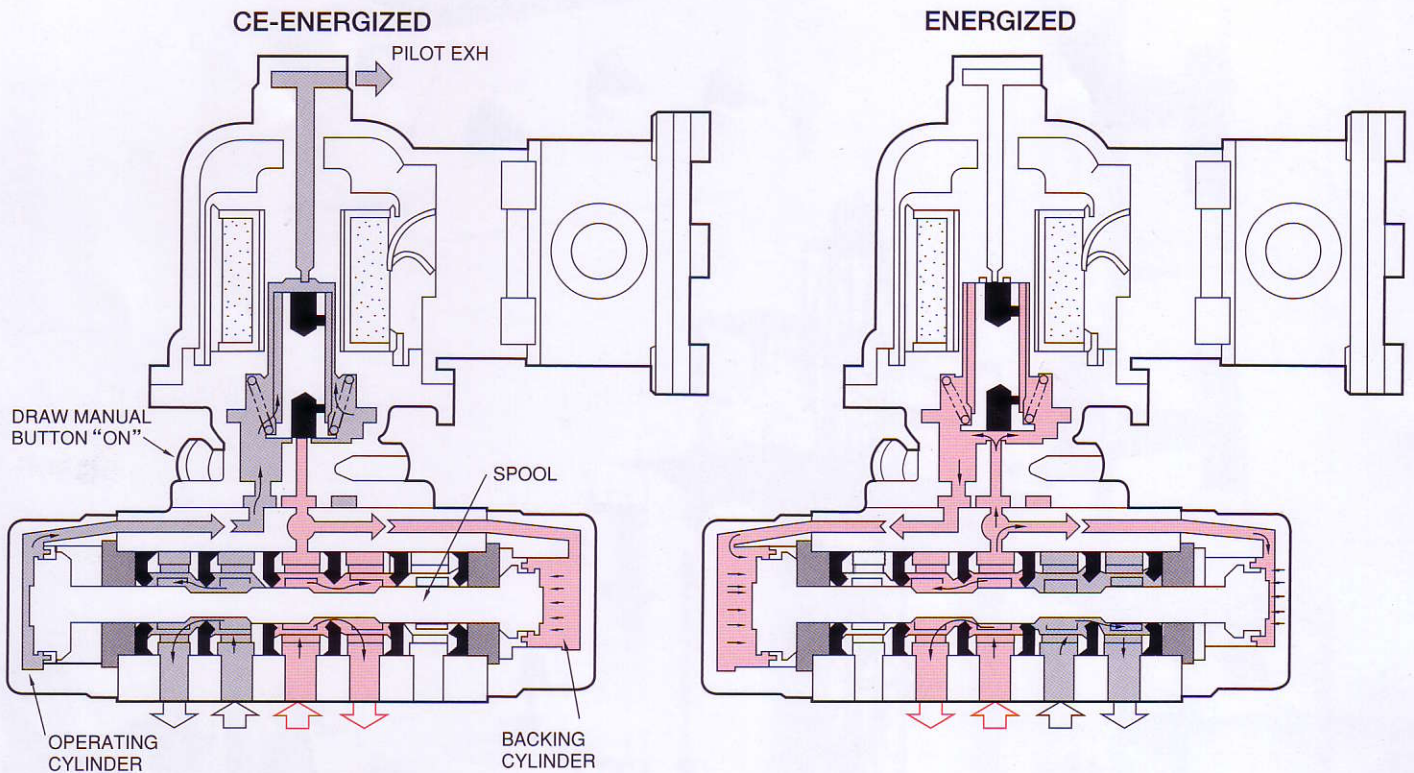
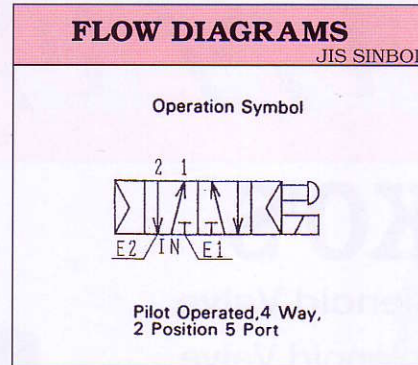
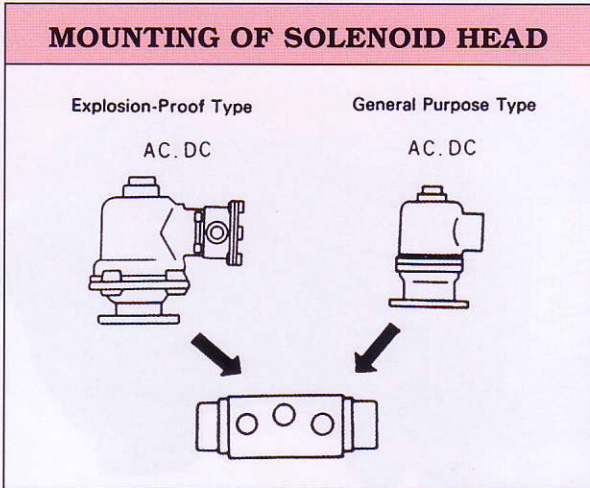


Principle Operation Series M15G



OPERATION

When solenoid is de-energized, pressure of operating cylinder is exhausted from "PILOT EXH" spool turns to left by the thrust of backing cylinder
IN→1, 2→E2

When solenoid is energized pressure adds to operating cylinder by the thrust, spool turns to right
IN→1, 2→E1
Refer to Flow Diagrams